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BRONZE, CARBON STEEL, AND STAINLESS STEEL VALVES FOR A WIDE RANGE OF APPLICATIONS







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Standard Bronze Ball Valves

Description

- Zinc plated steel lever handle with securely attached vinyl grip, hole for tagging
- Blowout-proof stem
- · Chrome plated brass ball

- RPTFE seats, seals, stem bearing
- 90-degree (quarter-turn) operation
- Rated 600 psig WOG cold, non-shock; 150 psig saturated steam (except for 3-way and Saturn valves)

70-100 Series



70-100 Series—Conbraco's most versatile, most used ball valve. Reliable shutoff, easy operation. Available with above features and ratings, or with choice of nearly 30 options. Sizes 1/4" to 4".

70-100-27 Series



70-100-27 Series—Same as 70-100 but with optional latch-lock handle. Latch secures handle in open or closed position, reducing risk of mishap. Satisfies OSHA requirements. Sizes 1/4" to 3".

70-200 Series



70-200 Series—Solder-end valve designed for soft-soldering into lines without disassembly so valve can be installed without disturbing seats and seals. Several options available. Sizes 3/8" to 3".

70-300 Series



70-300 Series—Same as 70-100 but with single union end. Fluorocarbon O-Ring sealed union requires only light torque for proper seal; threaded or solder end. Sizes 1/4" to 2".

70-600/900 Series



70-600/70-900 Series—3-way diverter valve; perfect for tank selection or fluid transfer applications. Large ports; 400 psig WOG rated. Threaded or solder ends. Sizes 1/4" to 2".

71-100 Series



71-100 Series—Same as 70-100 but with mounting pad for optional spring-return handle, actuator or panel mounting. Sizes 3/4" to 3".

77-100/200 Series



77-100/77-200 Series—Full port design for full flow, minimum pressure drop. Cast-in mounting pad. Threaded or solder ends. Sizes 1/4" to 2-1/2".

77C Series



77C Series—Full-port bronze ball valve with solid chrome-plated ball for better flow characteristics. American-made cast bronze body and end-cap. NPT and ANSI B16.18 solder end connections available. Sizes 1/4" – 2".



Standard Bronze Ball Valves

70-140-64 Series



70-140-64 Series—Threaded 250 lb. steam valve with 316 SS ball and stem. Multi-fill seats and stuffing box ring. Yellow vinyl grip with red lettering. Sizes 1/4" to 3".

75-100 Series



75-100 Series—Padlocking valve; threaded, 600 psig WOG, cold non-shock, 150 psig saturated steam. Stainless steel lever and nut optional; automatic drain available. Sizes 1/4" to 2"

71 AR Series



71 AR Series—Bronze standard port ball valve with threaded ends; ISO mounting pad, advanced live loaded packing design, latch lock handle available. Sizes 3/4" to 3".

77 AR Series



77 AR Series —Bronze full port ball valve with threaded ends; ISO mounting pad, advanced live loaded packing design, latch lock handle available. Sizes 1/4" to 2".

Handle Options

Handle Options are available on most Apollo® ball valves: Tee handle; stainless steel lever and nut; wheel handle; stainless steel latch lock handle and stainless steel nut; stainless steel high-rise round handle and nut, stainless steel high-rise locking wheel handle; Cyl-Loc; stainless steel latch-lock oval handle, padlocking devices (for 72 Series); CAM-LOCK handle.

Bronze Ball Valves [Specialty]

71-500 Series



71-500 Series—Ball valve with spring return handle. Choose return to close (-01) or return to open (-08). Sizes 1/4" to 2".

77-900 Series



77-900 Series—Full port valves designed to fully comply to SAE [ISO 11926] specifications to reduce fluid leakage and energy loss. Cast-in mounting pad. Sizes 1/4" to 2 ".

78-100/200 Series



78-100/200 Series—Bronze ball valve with dust cover and chain. Blowout-proof stem design, adjustable packing gland, chromium-plated ball. -100: threaded x 3/4" hose connection; -200: soft-solder end x 3/4" hose connection. Sizes 1/2" and 3/4" NPT or solder end.



Bronze Ball Valves [Specialty]

78-257/267 Series



78-257/267 Series—Brass or bronze instrumentation valve with male and female threading. Micro-finish ball, nitrile stem seal, PTFE seats. Options: mixed end fittings; tee handle, lever handle or screw slot.

78-621 Series



78-621 Series—Threaded irrigation valve; 600 psig water, cold non-shock; curb stop top works. Temperature range from +50°F to +400°F. For use where drained liquid will not cause damage. Sizes 3/4" to 2".

80-100 Series



80-100 Series—UL® listed shutoff valve for use with LP gas, natural gas, flammable liquids and heated oil. Large ports reduce pressure drop; easy quarter-turn ON/OFF. RPTFE seats, seals. Sizes 1/4" to 3". Available with latch-lock -27.

82-100/200 Series





82-100/200 Series—3-piece full port ball valve; in-line repairable, adjustable packing gland. Sizes 1/4" to 4". -100: threaded ends. Shown with -19 locking plate option. -200: solder ends.

9A/90/91 Series



9A/90/91 Series—Compact Saturn® ball valve; One piece body with threaded ends for fuel, inert gas, flammable liquids; tee or lever handles. 9A: heavy pattern, 600 psig WOG. Sizes 1/4" to 2". 90: UL® Listed, 300 psig, Sizes 1/2" to 2". 91: 400 psig WOG, sizes 1/4" to 2".

Carbon Steel [Threaded, Socket Weld and Butt Weld Ball Valves]

Description

- Standard Carbon Steel Valve Ratings [89 and 93 Series]
- 1/4" 1": 2,000 psig WOG
- 1-1/4" 2": 1,500 psig WOG

- 73A Series: 1/4" 2": 2,000 psig WOG
- 72 Series: 1/4" 2": 3,000 psig WOG

72-100 Series



72-100 Series—High-pressure valve with heavy-duty lever, body rated 3000 psig WOG, cold non-shock, 150 psig saturated steam. Nitride corrosion protection. Sizes 1/2" to 2"; all models except 2" feature full port. Shown with optional tee handle.

Carbon Steel [Threaded, Socket Weld and Butt Weld Ball Valves]

72-900 Series



72-900 Series—Straight-thread, O-Ring boss valves meet SAE 11926 specs. Ideal for reducing fluid leakage and energy loss in automotive applications and machining and hydraulic systems. Sizes 1/4" to 1-1/2" are full port; 2" is standard port; optional locking kit available.

73A Series



73A Series—Forged A105 Low Carbon Steel valve with nitride corrosion protection, adjustable packing gland, blow-out proof stem. Two-piece design, NACE compliant when ordered with SS trim (73A-140 series). Standard handle options. Sizes 1/4" - 2".

73-300 Series



73-300 Series—UL listed double union end valves. Rated 3000 psig. For natural and manufactured gas, LP gas and flammable liquids. Heavy-duty quarter-turn lever; easy to install and maintain. Sizes 1/4" to 2". Round handle shown. Only -01 is UL listed.

7A-130-26 Series



7A-130-26—Dry chlorine ball valve with Ni-Cu ball and stem. Investment cast components with nitride corrosion protection. Chevron style stem packing, bolted, adjustable gland. Sizes 1/4" to 2".

83R-100/200/700 Series



83R-100/200/700 Series—3 Piece full port #1000 CWP valves with ISO 5211 mounting pad, advanced packing design. Threaded (-100), socket weld (-200) and butt weld (-700) versions. Many options, including -AR actuator-ready with live-loading. Sizes 1/2"-2".

83-500/600 Series



83-500/600 Series—3-piece high pressure full port ball valve with blowout-proof stem design. In-line repairable; meets NACE MR-01-75 with SS trim. - 500: threaded ends; -600: socket weld ends. Sizes 1/4" to 2".

89-100 Series



89-100 Series—Cast valves with threaded ends; up to 2000 psig WOG cold non-shock. Easy actuator mounting; 316 SS ball and stem, NACE trim available options. Sizes 1/4" to 3".



Carbon Steel [Threaded, Socket Weld and Butt Weld Ball Valves]

89-500 Series



89-500 Series—Valves with stainless steel spring return handle. Choose return to close (-01) or return to open (-08). Sizes 1/4" to 2".

92-100 Series



92-100 Series—Compact Saturn® bar stock steel unibody ball valve. Certified fire safe with graphite packing; RPTFE seats and seals, blowout-proof stem design. Sizes 1/4" to 2".

93-100 Series



93-100 Series—Compact Saturn® bar stock steel unibody ball valve. Certified fire safe with graphite packing; RPTFE seats and seals, blowout proof stem design. Sizes 1/4" to 2"

89 AR Series



89 AR Series—Carbon steel standard port ball valve; investment cast components; ISO mounting pad; advanced live loaded packing design; latch lock handle available. Sizes 1/4" to 3".

Stainless Steel [Threaded, Socket Weld and Butt Weld Ball Valves]

Description

- Standard Stainless Steel Valve Ratings [76 and 96 Series]
- 1/4" 1": 2,000 psig WOG

- 1-1/4" 2": 1,500 psig WOG
- 2-1/2" 3": 1,000 psig WOG

76-100 Series



76-100 Series—Stainless steel valves with threaded ends, blowout-proof stem design and investment cast components, RPTFE seats, stuffing box ring. Meets NACE MR-01-75. Sizes 1/4" to 3".

76-300 Series



76-300 Series—Double union end stainless steel ball valve; meets NACE MR-01-75. Heavy-duty quarter-turn 304 SS handle with vinyl. Sizes 1/2" to 2".

76-500 Series



76-500 Series—Stainless steel ball valve with spring return handle. MPTFE seats, stuffing box ring. Specify (-01) suffix for return to close or (-08) suffix for return to open. Sizes 1/4" to 2".



Stainless Steel [Threaded, Socket Weld and Butt Weld Ball Valves]

76-600 Series



76-600 Series—Threaded 3-way diverter 316 SS ball valve with investment cast components; rated 800 psig WOG, cold non-shock. Meets NACE MR-01-75. Sizes 1/4" to 2". Shown with option -27, latch lock handle.

76F Series



76F Series—Economy stainless steel full port valve, 1000# CWP rating. Threaded ends, blowout proof stem, investment cast body, 316 SS components, including stainless handle. RPTFE seats and long-life MPTFE packing. Sizes 1/4" -2".

76 AR Series



76 AR Series—Stainless steel standard port ball valve; investment cast components; ISO mounting pad; advanced live loaded packing design; latch lock handle available. Sizes 1/4" to 3".

85R-100/200 Series



85R-100/200 Series—3 Piece standard port 1000# CWP valves with ISO 5211 mounting pad, advanced packing design. Threaded (-100) and socket weld (-200) versions. Many options, including –AR actuator-ready with liveloading. Sizes 3/4" – 2".

86R-100/200/700 Series



86R-100/200/700 Series—3 Piece full port 1000# CWP valves with ISO 5211 mounting pad, advanced packing design. Threaded (-100), socket weld (-200) and butt weld (-700) versions. Many options, including -AR actuator-ready with live-loading. Sizes 1/4" - 2".

86R-108-23 Series



86R-108-23—Full port SS tank bottom valve. Corrosion-resistant 316 SS tank flange. Compact design operates manually or with pneumatic or electric actuators. Threaded, socket weld, butt weld or solder connections. 2" only.

86-500/600 Series



86-500/600 Series—High-pressure 3-piece full port valves. In-line repairable, -500: threaded end; -600: socket weld. Sizes 1/4" to 2". Round handle, option -15 shown, reduces possibility of accidental opening or closing.

96-100 Series



96-100 Series—Saturn® stainless steel unibody ball valves; meets NACE MR-01-75. Investment cast body, adjustable packing gland. Sizes 1/4" to 2".





Flanged Ball Valves [ANSI]

87A Series (Full Port Shown)



87A-100 Series—Stainless Steel class 150 Flanged, Regular Port Valves. Unibody to 2", easily-repaired split body 3" and larger. (87B series is unibody design 3" and 4"). Standard stem grounding and locking device. Includes ISO 5211 mounting pad. Meets many standards, including NACE, and API 607 4th Ed. when ordered as –24. Available in 1-1/2"-10". (87B-100 Series 3" - 10" Regular Port, Unibody Design, ANSI Short Pattern)

87A-200 Series—Class 150 full port stainless valves. Split body design for easy repair, includes grounding, locking device, and ISO 5211 actuator mounting pad. Available in sizes 1/2" - 12", with a broad standards compliance. A true engineered design with every desirable feature addressed.

87A-700 Series—Class 300 standard port flanged valve with features identical to 87A-100 above.

87A-900 Series—Class 300 full port stainless valve, with features of 87A-200 above.

88A Series (Regular Port Shown)



88A-100 Series—Carbon Steel Class 150 Flanged, regular port valves. Unibody to 2", easily-repaired split body 2-1/2" and larger. (88B series is unibody design 3" and 4"). Standard stem grounding and locking device. Includes ISO 5211 mounting pad. Meets all standards, including NACE when ordered with SS trim, and API 607 4th Ed, when ordered as –24. Available in 1-1/2"-10". (88B-100 Series 3" - 10" Regular Port, Unibody Design, ANSI Short Pattern)

88A-200 Series—Class 150 full port carbon valves. Split body design for easy repair, includes grounding, locking device, and ISO 5211 actuator mounting pad. Available in sizes 1/2" - 12", with full standards compliance. A true engineered design with every desirable feature addressed.

88A-700 Series—Class 300 standard port carbon steel flanged valve with features identical to 88A-100 above.

88A-900 Series—Class 300 full port carbon steel valve, with features of 88A-200 shown above.



Alloy Ball Valves

Description

In addition to stainless and carbon steel, Conbraco routinely pours special alloys such as Alloy 20, Hastelloy®, Ni-Cu and nickel at its state of-the-art investment-casting foundry in Conway, SC. Hastelloy, Ni-Cu and titanium are primarily used in the company's top entry ball valve line but can be used for end entry valves on special orders. The valves shown on this page are standard Apollo alloy ball valves.

74-100 Series



74-100 Series—Chemical resistant nickel ball valve, threaded end, blowout-proof stem, 304 SS lever and grip. Investment cast components. Sizes 1/2" to 2".

399-100 Series



399-100 Series—Alloy 20 2-piece threaded valve with 304 SS and vinyl lever and grip. Investment cast with blowout-proof stem, adjustable packing gland; many options. Sizes 1/4" to 2". Shown with option -27, latch lock handle.

87A-400/500/600/800 Series



87A-400 Series—Alloy 20 class 150 flanged standard port ball valve. Unibody design 1/2"-2", easy repair split body on 3" and 4" sizes. Unibody available as 87B-400 on 3" and 4".

87A-500 Series—Alloy 20 class 150 flanged full port ball valves.

87A-600 Series—Alloy 20 class 300 flanged full port ball valves.

87A-800 Series—Alloy 20 class 300 flanged standard port ball valves.

The most advanced design for the most demanding applications.

401R-100/200 Series



401R-100/200 Series—Alloy 20 3-piece full port valve with RPTFE seats and seal, investment cast parts. -100: threaded; -200: socket weld. Sizes 1/2" to 2".

Seat Options

Seal Style Designation	Temp Range	Application/Special Capabilities
PTFE	to 400°F	For general applications. Lowest torque. Excellent chemical resistance.
RPTFE	to 450°F	Most commonly used. Basis for published torque values. Reinforced for longer life.
Multifill PTFE	to 500°F	Carbon graphite reinforced RPTFE; 30% lower torque than RPTFE. Ideal for steam applications.
UHMPWE	to 165°F	For high solids/slurry applications, or to prevent flourine off-gassing. 30% higher torque than RPTFE.
PEEK	to 600°F	High strength, abrasion resistant, but higher cost. Torque 40% higher than RPTFE.





Specialty Valves

87A-380/390 Series



87A-380 Series—Stainless steel full port threaded x flanged valve. AAR approval numbers: E009007, E009008 and E009009. Includes ISO 5211 mounting pad, advanced packing design. sizes 1", 2", 3".

87A-390 Series—Stainless steel full port threaded valve. AAR approval numbers: E009003 and E009004. Bolted body design for ease of maintenance and repair. Includes ISO 5211 mounting pad, advanced packing design. Sizes 1", 2".

82-200 Series



82-200 Series—Bronze 3-piece full port solder end ball valve for installation without disassembly. Type K tubing is brazed on both ends, in sizes 3/8" to 3-1/8" O.D. tube. Full port through 2-1/8".

78-664 Series



78-664 Series—Bronze center tapped ball valves with drain feature. Ideal for marine applications. Brass bonding screw standard. Sizes 3/4" through 2".

Industrial Binder



For more complete information on the valves you've seen in this catalog, including schematic drawings, materials tables, dimensions, options and flow curves, call Conbraco or our nearest Conbraco representative and request the Industrial Products Binder. You'll receive more than 200 pages of the detailed information you need to specify the right Apollo product for your application.



CUSTOMER SERVICE AND SALES DEPARTMENTS P.O. Box 247 • Matthews, NC 28106 Phone: 704-841-6000• Fax: 704-841-6020

			E/Mail Address	Phone	Fax
	B. Lynch and Associates	Florida	sales@blynchandassociates.com	813-901-0992	813-901-8403
Southeast Region	Valves & Fittings, Inc.	Georgia/Alabama	sales@valves-fittings.com	770-483-3057	770-483-3110
outheas	Pro Marketing, Inc.	North Carolina/South Carolina/Tennessee-East	sales@promarketinginc.net	864-578-4334	864-578-4889
S	Mid South Marketing, Inc. Wirginia/Maryland/Washington, D.C./WV-East		midsouth7@aol.com	804-749-8712	804-749-8717
E c	Southern Marketing Group	MS/TN-West/AR/Bowie CtyTX	SMG49@bellsouth.net	901-547-0042	901-547-0035
Southern Region	AVC Mechanical Sales, Inc.	Oklahoma/Texas-North	valvesales@avalve.com	817-649-2229	817-649-2225
So	Knox & Associates, Inc.	Texas-South/Louisiana	knox1@pdq.net	713-462-7766	713-690-6228
	HEBCO, Inc.	Kansas/Missouri-West	ChuckHEBCO@aol.com	913-491-0797	913-491-5126
_	New Tech Marketing, Inc.	IL/WI-East/IN-North/MI-Upper Peninsula/IA-River Counties	ntm012@mcleodusa.net	630-378-4300	630-378-0343
Midwestern Region	New Tech Marketing, Inc.	Eastern Missouri/Southern Illinois	ntm112@aol.com	618-394-0329	618-394-0427
n Re	L.J. Whitfill & Associates	Kentucky/Indiana-South/Ohio-South	whitfill25@msn.com	502-459-4545	502-459-9944
steri	V.E. Sales Co., Inc.	Michigan (Except Upper Peninsula)	tomv@vesalesinc.com	586-774-7760	586-774-1490
wes	Northstar Valve & Fitting, Inc.	Minnesota/North & South Dakota/Wisconsin-West	northstarvalve@qwest.net	952-937-0108	952-937-0803
Mig	Willco, Inc.	Nebraska/Iowa (Except River Counties)	bill@willcoinc.com	402-573-7000	402-573-7371
	Morrissey Associates, Inc.	Ohio-North/Pennsylvania-West/West Virginia-West	sales@morrisseyassoc.com	330-538-0406	330-538-0410
_	Specified Process Equipment Co.	California-North	john@specifiedprocess.com	707-747-3466	707-747-4957
Western Region	SoCal Controls, Inc.	California-South	sales@socalcontrols.com	714-935-9533	714-935-9503
Re	Marshall-Rodeno Associated	CO/WY/MT/ID-SE/UT/NV-NE/NM/EI Paso-TX	trodeno@marshall-rodeno.com	303-575-6701	303-575-6706
tern	J.P. Harris & Associates, Inc.	Washington/Oregon/Idaho-North West/Alaska	jim@jpharrisassoc.com	360-944-8457	360-94-8459
Ves	Layden Valve Sales & Solutions	Hawaii	will@laydenvalve.com	808-456-3331	808-455-1064
	Southwestern Mechanical Sales Co.	. Arizona/Nevada-SW	sales@swmech.com	480-813-1313	480-813-2286
]				
	Urell, Inc.	Massachusetts/New England States	conbraco@urell.com	617-923-9500	617-926-9414
east	McMahon Marketing, Inc.	New York-Upstate/New York-West	sales@mcmahonmarketing.com		518-792-3351
Northeast Region	Continuous Sales Corporation	New York-East/New Jersey-North	csc07@aol.com	516-248-5177	516-248-5187
N H	J.A. Layden Co.	Pennsylvania-East/Delaware/New Jersey-South	sales@jalayden.com	610-353-2311	610-359-1299
	•				
ıda	Conbraco Industries, Canada	160 Pennsylvania Ave., Unit 3, Concord, Ontario L4K 4A9	conbraco.canada@conbraco.com	905-761-6161	905-761-6666
Canada	M.A. Stewart & Sons, Ltd.	British Columbia, Alberta, Ontario, Quebec	surrey@mastewart.com	604-594-8431	604-594-4335
/ Sico	Rafael Rodriguez Barril, Inc.	Puerto Rico	rauli@rrbarril.com	787-759-8680	787-759-8986
Int'I./ Puerto Rico	Conbraco International Limited	Manchester, England		-161-908-2340	+44-161-908-2359
Pue	5557450 International Elimited	a.io.iocoi, England	33.33 - 35/10/ d33.00.dik	.51 700 2010	

For Representatives And Distributors In Your International Area Please Contact The Closest Conbraco Industries International Office

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BVCA9000 4/03 Printed in USA